

**DECLARATION OF PERFORMANCE
CE27**



1. Product Type: **Solid Dense Concrete Standard - 15.0N**
 2. Identification: **Product ID code is shown on delivery ticket**
 3. Intended Use: **In walls, columns and partitions**
 4. Manufacturer: **Thomas Armstrong (Holdings) Ltd Workington Rd, Flimby, Maryport, Cumbria. CA15 8RY**
 5. Authorised Representative: **Not applicable**
 6. AVCP: **System 4**
 7. Harmonised Standard: **EN 771-3 : 2011**
 8. ETA: **Not Relevant**
 9. Declared Performance:

Essential Characteristics		Performance	Harmonised technical specification
Dimensions	Length, mm	440	EN 771-3 : 2011
	Width, mm	Various - shown on the delivery documentation	
	Height, mm	215	
Dimensional Tolerance		D1 (Flatness NPD, Plane Parallelism NPD)	
Configuration	Shape & features	NPD	
	Group according to EN 1996-1-1 (EC6)	Group 1	
Compressive strength	Mean compressive strength, N/mm ²	15.0 (⊥ bed face, whole unit) (Cat II)	
	Direction of load	Perpendicular to bed faces	
	Unit category	Category II	
Dimensional stability	Moisture Movement, mm/m	0.6	
Bond strength	Shear bond strength, N/mm ²	0.15 with GPLM	
	Flexural bond strength	NPD	
Reaction to fire		A1 (Commission Decision 2000/605/EC)	
Water absorption, gm ² .s ^{-0.5}		NPD	
Water vapour permeability		5/15 (tabulated value)	
Direct airbourne sound insulation	Gross density, kg/m ³	2000	
	Configuration; dimensions & tolerances	See configuration	
Thermal Conductivity, W/mK (A _{10, dry}) ρ = 50%		1.05 <small>Dry value - design values require correction for moisture content. See product literature.</small>	
Durability against freeze / thaw		For use below and above ground level	
Dangerous substances		See Note	

Note: Information on Dangerous Substances will only be given when and where required in the appropriate form.
See Annex ZA of BS EN 771-4:2038

10. The performance of the product identified in 1 and 2 is in conformity with the declared performance in 9.

This Declaration of Performance is issued under the sole responsibility of the manufacturer identified in 4.

Signed on behalf of the manufacturer:

J Mason (Technical Manager)
Brompton-on-Swale, North Yorkshire. 1st June 2013



Thomas Armstrong (Holdings) Ltd Workington Rd, Flimby, Maryport, Cumbria. CA15 8RY

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EN 771-3 : 2011

Solid Dense Concrete Standard - 15.0N

Category II aggregate concrete masonry unit

Dimensions	Length, mm	440
	Width, mm	Various - shown on the delivery documentation
	Height, mm	215
Dimensional Tolerance	Category	D1 (Flatness NPD, Plane Parallelism NPD)
Configuration	Shape & features	NPD
	Group according to EN 1996-1-1 (EC6)	Group 1
Compressive strength	Mean compressive strength, N/mm ²	15.0 (⊥ bed face, whole unit) (Cat II)
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See also Declaration of Performance **CE27**